

PRODUCT PERFORMANCE TEST REPORT

FOR: Window Support Systems, Inc.
7805 Telegraph Road
Bloomington, Minnesota 55438

Report No.: 50426.23-201-42
Test Dates: 09/20/04
Through: 10/20/09
Report Date: 10/20/09
Revision Date: 11/12/09

Project Summary: Architectural Testing was contracted by Window Support Systems, Inc. to perform deflection from level testing on a bay window assembly anchored with Window Support Systems, Inc. Straight Line Kits (Cable Kit and Cable Adjustment Arm Kit).

Test Procedure: A bay window mock-up constructed of metal and plywood was erected to simulate a bay window installation. The mock-up was hinged on the bottom plate and supported on the top two outer corners with Window Support Systems, Inc. Straight Line Kits. Thirty-four bags of cement, weighing 80 lbs. each, were loaded into the 375 lb. hanging mock-up (total of 3,095 lbs.) and the levelness was determined using a laser level. The movement from initial level was inspected and the results recorded as follows.

RESULTS:

<u>Inspection Date</u>	<u>Movement from Initial Level</u>
09/20/04	No movement
10/13/04	No movement
11/10/04	No movement
12/14/04	No movement
03/03/05	No movement
06/14/05	No movement
09/21/05	No movement
12/22/05	No movement
03/28/06	No movement
06/28/06	No movement
09/20/06	No movement
12/20/06	No movement
03/08/07	No movement
06/01/07	No movement
09/14/07	No movement
12/13/07	No movement
03/20/08	No movement
06/12/08	No movement
09/16/08	No movement
01/06/09	No movement
03/20/09	No movement
06/17/09	No movement
09/22/09	No movement
10/20/09 Test Completed	No movement

A copy of this report will be retained by Architectural Testing for a period of four years. This report is the exclusive property of the client so named herein and is applicable to the sample tested. Results obtained are tested values and do not constitute an opinion or endorsement by this laboratory.

ARCHITECTURAL TESTING, INC.



Digitally Signed by: Dax Stoehr

Dax R. Stoehr
Technician

DRS/jb
Attachments: Photo (3)

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ARCHITECTURAL TESTING, INC.



Digitally Signed by: Daniel A. Johnson

Daniel A. Johnson
Director - Regional Operations

Appendix A



50426.23-201-42
5 Years No Movement
Final Report